



# Product Information

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## SOFT PRINT 3.0

**Description** Very soft and stretchable PU TRANSPARENT heat transfer material with polyester backing, created for inkjet digital printing & cutting systems with solvent, ecosolvent inks.


**Attention: there are two layers of transparent film coupled over the carrier.**


Suitable for white or light coloured textiles in cotton, polyester, poly/cotton blends and spandex, not treated or dye sublimated.


- Usage**
- Mirror print and cut the material
  - Wait at least one hour before weeding, to let the ink dry
  - Weed the exceeding material
  - Place the print over the garment with its own polyester backing
  - Heat apply at the conditions shown on the right
  - Remove the polyester backing warm

**Washing** Wait at least **24 hours** from application before washing.  
Washing resistance up to **60°C**, best inside-out.  
Do not use bleach or other aggressive chemical agents.  
Not suitable for dry cleaning.  
Not suitable for tumble dryer.

The product is REACH compliant

 **Average thickness**  
45 microns

 **Suggested cutting settings**  
blade: 45°  
pressure: 70 gf  
speed: 25 cm/sec

 **Transfer settings**  
155°C (311°F)  
15 seconds  
medium pressure  
(3-4 bar)

Washing temperature



Dry cleaning



Tumble dryer



**N.B.** All information here contained are based on our experience.  
We recommend to perform a test before starting standard production.  
For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C.



Management System  
ISO 9001:2015  
ISO 14001:2015

www.tuv.com  
ID 9105027958



The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations. Updated versions are available on our website [www.siser.com](http://www.siser.com)

For further information, please contact our Sales Office.

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r.e.a. vi 171856  
reg. imp. vi n° 14971  
c.s. € 103.300 i.v.  
p.iva 01591490246

