



# Product Information

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## SUBLITHIN SOFT

**Description** Elastic PU heat seal material with matt finish, on polyester backing created for printers and printers/cutters using solvent, eco solvent or Latex based inks.

Designed to be transferred on polyester textiles dyed with sublimation inks.

**NOTE:** If the destination garment is stretchable, the fabric should be made of polyester mixed with other fibers, such as Elastan, Spandex™, etc. If so, dyes used to color the fabric can be different nature from sole sublimation dye.

**It is therefore highly recommended to test results on the apparel before starting heat-applications onto all the garments.**

### Usage

- Print and cut the material
- Weed the exceeding material
- Remove the print from the polyester backing using Siser's T.T.D. (adhesive, transparent and resistant to high temperatures)
- Heat apply at the conditions shown on the right
- Remove the application tape warm (in case of other application tapes, follow specific instructions)

### Washing

Wait at least **24 hours** from application before washing.

Washing resistance up to **40°C**, best inside-out.

Do not use bleach or other aggressive chemical agents.

Not suitable for dry cleaning

Suitable for tumble dry, syntetic fibers cycle

The product is REACH compliant

The product is certified Öko-Tex® Standard 100 Class I



**Average thickness**  
160 microns



**Suggested cut settings**  
blade new at 45°  
pressure 100 gf  
speed 20 cm/sec



**Transfer settings**  
5 seconds at 120°C  
(248°F)  
medium pressure  
(3-4 bar)

Washing temperature



Dry cleaning



Tumble dryer



**N.B.** All information here contained are based on our experience.  
**We recommend to perform a test before starting standard production.**  
 For best results we suggest to store the product away from sunlight and dust, in vertical position and at temperatures between 18°C and 26°C



Management System  
ISO 9001:2015



www.tuv.com  
ID 9105027958

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU REACH (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations.

Updated versions are available on our website [www.siser.com](http://www.siser.com)

For further information, please contact our Sales Office.

Thank you

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