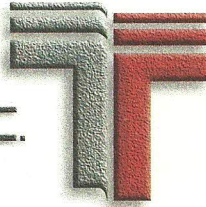


...providing a competitive edge through strategic partnerships

TAPE TECHNOLOGIES, INC.



STYLETECH
PRODUCTS

Ultra Metallics Specifications

The Ultra Colors are cast vinyl film series with excellent surface gloss, color depth and complete opacity. It provides dynamic graphic accents and can be used for RV and marine applications, automotive aftermarket graphics and striping, computerized sign making, tradeshow exhibits and point-of-purchase display.

Specific features include:

High Quality Appeal. Decorative film with a high concentration of metallic flakes in unique colors.

Flexible Face Film. Offer superior cutability with conventional die-cutting and computer sign making systems, as well as easy application over flat and contoured surfaces.

Five-Year Outdoor Durability. To meet a variety of your graphics display needs.

Product Description

Typical Performance Values

Film Caliper	.003 in.	Adhesion Values Stainless Steel Substrate 180° Peel @ 10 in. /Min.	
Adhesive	Permanent Acrylic	<hr/>	
Release Liner	78# Kraft	20 Min.	45 Oz. /In.
Printability Inks	Conventional and UV- Curable	24Hrs.	64 Oz. /In/
Methods	Flat and Rotary Screen printing	Shelf Life (@ 73° F, 50% R.H.) 1 Year	

Pretesting of all inks and printing methods is recommended

Film Flammability	Self-extinguishing		
Processability	Steel Rule, Thermal and Rotary Die-Cutting: Computerized Sign Market	Dimensional Stability (48 Hrs. @ 150° F)	02. in.
Outdoor Durability	5 Years	Chemical Resistance	
Application Temp.	40° F	Anti-freeze (24 hrs.)	No effect
Service Temp Range	-50° F to 225° F	Detergents (24 hrs.)	No effect
		Distilled Water (24hrs)	No effect
		SAE 20 Motor Oil (1hr.)	No effect
		Gasoline (1hr.)	No effect
		10% HCL (10min)	No effect
		H4 Oh (10min.)	No effect